

## ABSTRACT

A portable vise includes three attachment points enabling the vise to be mounted in either a horizontal or vertical orientation, and also to allow the vise to secure one or more workpieces in a horizontal or vertical orientation. Clamps are mounted over the attachment points to mount the  
5 vise and to secure one or more of the workpieces. The clamps each include a yoke that is placed between a set screw and a jaw assembly. The yoke enables each jaw assembly to make self aligning contact for mounting the vise and for securing the workpieces.

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